

TK-1200-S Model A Closed Cab Pickup

Roof Kit Instructions

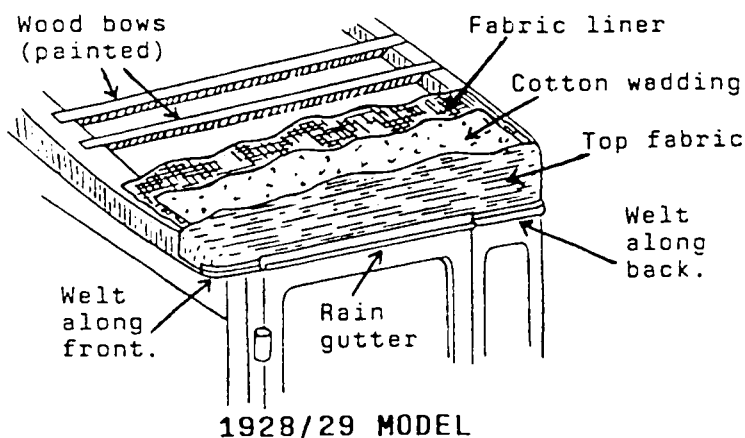
Please read through all of the instructions before you begin so that you are familiar with the general plan. In addition to commonly used hand tools you will also need a contact cement or sealant to install your roof kit. When the term “pintack” is used it refers to nailing the tack without driving the head all the way down. This is so adjustments can easily be made. Make sure all tacks are in a straight line, as they will be covered by molding, gutters or trim welting.

Step 1: Preparation

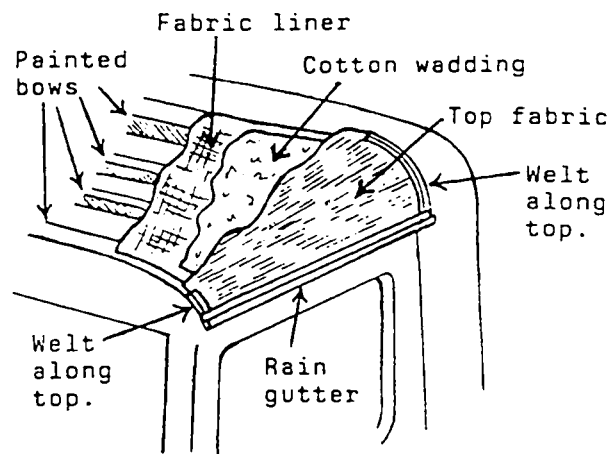
Remove the topping, padding, etc. Be very careful in taking off the gutter strips as they will be used again if possible. Clean dirt, rust and loose particles. The roof bows and inside cab should be painted BEFORE the roof kit is installed.

Tacking 28/29 models: Tack the fabric liner close to the edge around the top of the roof. Do not bring the liner down over the edges. When tacking the top fabric, bring the material down over the edges of the top. Tack close to the edge of the wood tacking rails along the back and sides. Along the front you will be tacking close to the bottom of the front edge on the wood header piece. See illustration below.

Tacking 30/31 models: Tack the fabric liner close to the edge of the wood tacking rails along the sides. At the front and rear you will be tacking on top of the roof, close to the edge of the wood tacking rails. Tack the top fabric just over the row of tacks in the fabric liner, along the edge of the tacking area. See illustration below.



1928/29 MODEL



1930/31 MODEL

Step 2: Install Fabric Liner

Stretch the fabric liner piece, face down, over the bows. Pintack the fabric in place along the tacking area in this order; front center, rear center, the center points at the sides, and the four corners. Then, pulling the fabric out tight, tack every few inches or so between the pintacking. Make sure the fabric is tight and all tack heads are nailed down all the way. Trim the excess fabric all around close to the row of tacks.

Step 3: Install Cotton Wadding

Lay the cotton wadding on top of the liner fabric. Trim all around, about 1/2" short of the edge of the tacking area. You don't want any cotton extending onto the tacking area. Taper the cotton about 3" in from its edge.

Step 4: Install Top Fabric

Center the top fabric over the cotton, the grain should run from front to rear. Position and stretch the fabric tight by pintacking in this order; front center, rear center, the center points at the sides, and then the four corners. Pulling the fabric tight, tack every inch or so in between the pintacking. Work the fabric to form it over the corners. Do not fold the fabric to fit the corners. Now, make sure the fabric is tight and the grain is running straight. Nail the tacks all the way down. Trim the excess fabric close to the row of tacks.

Step 5: Finish off the Top

Using a contact cement or sealant, run a bead around the edge of the top over the row of tacks. If your old metal moulding is in good condition reinstall it.

If your moulding is not usable:

On 28/29 models run the hidem welting over the row of tacks along the front and rear of the top. Run cement or sealant inside the welt over the row of tacks. Then bury the ends of the welt under the rain gutter on the sides. Do this by cutting out the cores in the welt so that it fits smoothly under the gutters.

On 30/31 models run wireon welting over the row of tacks at the front and rear. The small bead should be positioned outward. Run contact cement or sealant inside the wireon, over the row of tacks, before you fold over the welt's large bead. Finish off the ends of the welt by burying it under the rain gutters. To do this, trim out the core of the welt so that it will fit smoothly under the gutters.