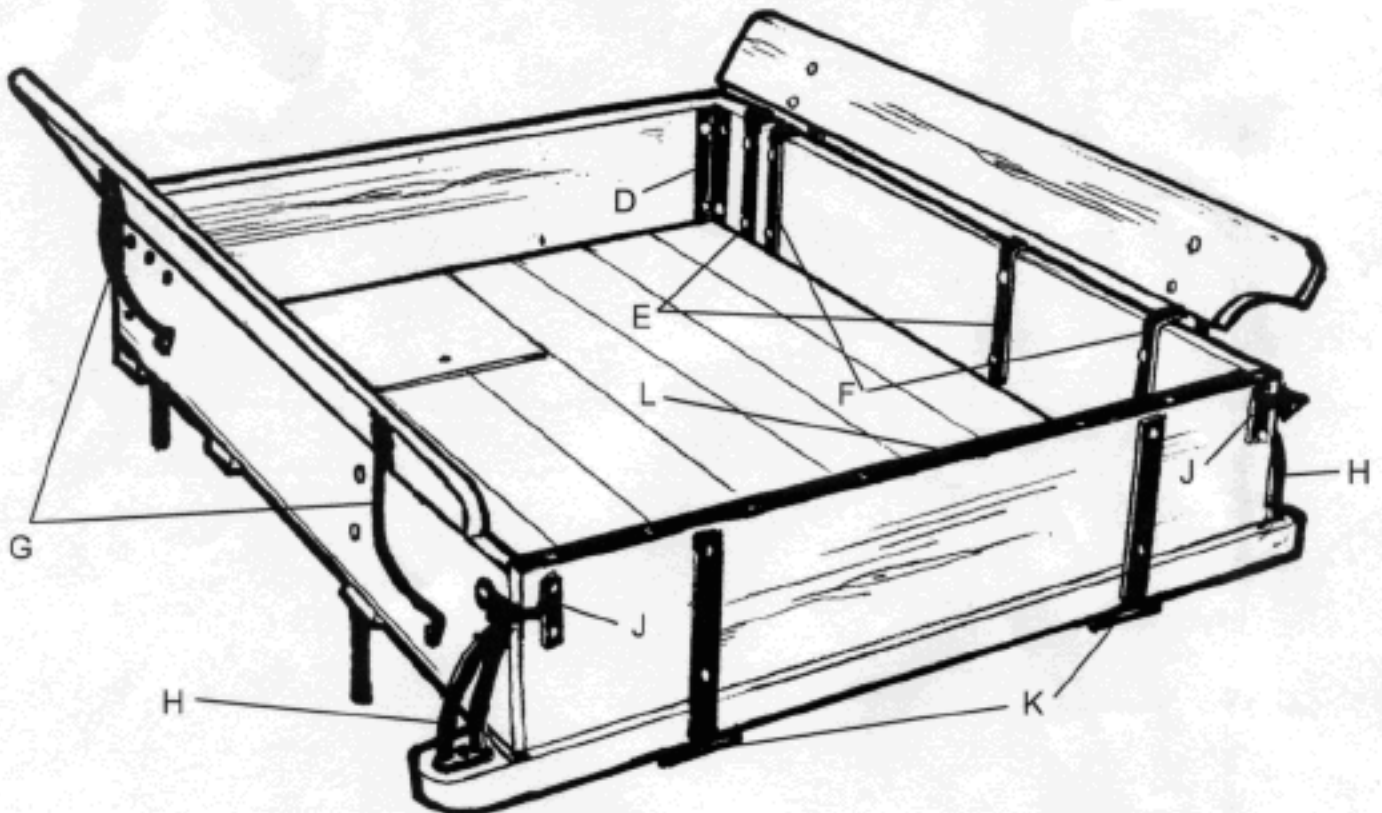


**T-975-2627**  
**1926-27 Accessory Model T Pickup Bed**



- 1) Start by laying all of the bed floor boards on a flat surface and lay #1, #3, and rear cross members in place per figure -A-. Do not install #2 cross member at this time. The rear cross member should be centered so you have an even amount sticking out on each side. Once you are sure everything is squared you can screw cross members to the floorboards. There are dots on figure A showing the recommended location for installing the screws. Bed is made out of hardwood, so you will have to predrill your screw holes. See Figure A for screw sizes.
- 2) Turn floor over and position bed sides in place with the front bed board and attach them together using the 2 angle iron brackets (D). You will use eight 1/4-20 x 1-3/8" carriage bolts, nuts, and lock washers. Do not tighten yet.
- 3) Attach top rail support brackets to bed side. Bracket F in diagram. These will stick through the floor and the threads on the bottom will anchor with a 3/8-16 hex nut, flat washer, and lock washer. The top hole of the bed side is attached using a 1/4-20 x 1-1/2" carriage bolt, nut, and lock washer. The bottom hole of the bracket is attached using a 1/4-20 x 1-3/4" hex head bolt, nut and lock washer. This bottom bolt also attaches the outer top rail support brackets which are 'G' in the diagram. Do not tighten any hardware yet.
- 4) Attach wooden top rails per the illustration. The bottom hole is attached using a 1/4-20 x 1-1/2" carriage bolt, nut, and lock washer. The top hole uses a 1/4-20 x 1-3/4" carriage bolt, nut, and lock washer because you are securing the board to brackets 'G' and 'F'. This actually needs about a 1-5/8" carriage bolt but is an odd size that is not made. You may want to trim the 1-3/4" bolt down slightly for a better appearance.

- 5) Position bed floor on the back of your body and mark the mounting hole locations. Bed should be centered side to side and back from the cab far enough that the side boards do not hit the back of the cab. Figure A shows the 4 holes that will be used for mounting the bed to the body. These 4 holes will need to be a little larger than 1/2" for mounting the bed. After step #6 is completed and bed is removed you can drill these holes.
- 6) Slide the #2 cross member under the bed and into position. The #2 cross member needs to support the two short bed floor boards and the battery access board. When you have this board positioned, mark location with a pencil so when bed is removed for installing you will know where it goes. The hump in the floor of the body for the rear leaf spring can interfere with this board. This is why we have you position your bed for mounting before installing this board. The 8-1/4" dimension on Figure A can vary. Remove bed and install the #2 cross member.
- 7) While bed is off of the vehicle the #1 cross member needs to be cut for battery installation & removal. Measure in 1" from the floorboards on the #1 cross member and cut the center out. This will leave you a 1" lip on both sides of the battery opening to support the battery cover board. With a pencil, scribe a line on the #1 cross member where the floorboards stop.
- 8) Remove the two pieces of the #1 cross member and notch them like Figure B shows. This will allow the battery access cover to be removed and installed without having to fight it. The notches in Figure B were put in with a radial arm saw. You can do this or simply notch them with a hand saw. After they are notched, reinstall both pieces to bed.
- 9) Cut the piece of wood you just removed from the #1 cross member in half. Screw the two pieces to the bottom of the battery access board with four #8 x 1/2" wood screws (2 per block). Position these boards under the battery access board so they will hit against the back side of the #1 cross member. This will keep the battery access board from sliding forward.
- 10) Set bed back on vehicle and attach bed mounting brackets to bed sides. These are the brackets (E) with the 1/2-13 thread on them that secure the bed to the body. The top of the bracket has a 90 degree bend in them to pull down on the top of the bed side board. Secure these brackets to the bed sides using two 1/4-20 x 1-1/2" carriage bolts, nuts, and lock washers per bracket. Do not tighten yet.
- 11) Attach 'H' brackets to rear cross member with a 5/16-18 x 2-1/4" hex headed bolt, nut, flat washer and a lock washer. The lower of the two top mounting holes is attached to the bed side with a 1/4-20 x 1-1/2" carriage bolt, nut, and lock washer. Do not anchor the top hole at this time.
- 12) Attach metal strip 'L' to the top edge of the tailgate using #8 x 3/4" flat headed wood screws. Pre-drill the wood so it doesn't split.
- 13) Center the tailgate on the back of the bed and attach hinges (K) to tailgate using 1/4-20 x 1-3/8 carriage bolts, nuts, and lock washers. Attach the bottom of the hinges to the underside of the rear cross member with six #12 x 1-1/4 oval headed wood screws. Pre-drill the sill for the wood screws.
- 14) Attach tailgate latches (J) to the tailgate using 1/4-20 x 1-3/8 carriage bolts, nuts, and lock washers.

- 15) Now go through and tighten all of the hardware that you have just installed. Start by drawing down the nuts on the underside of the bed that tighten 'F' brackets then work your way up tightening up the balance of the hardware. DO NOT overtighten or you will split the wood.
- 16) Now you are going to attach the male tailgate latch. Drill through the top hole of bracket 'H' and on through the wooden bed side using a 5/16" drill bit. Install the male tailgate latch to the bed using the 5/16 x 2" hex headed bolts and the nylon lock nuts. This will allow you to adjust the tension on your tailgate latches.
- 17) Anchor the bed to the body using the steel plates, 1/2-13 hex nuts, and lock washers. The steel plates will hit on the inner and outer bottom edges of the body sub rails.

All done!

Figure B

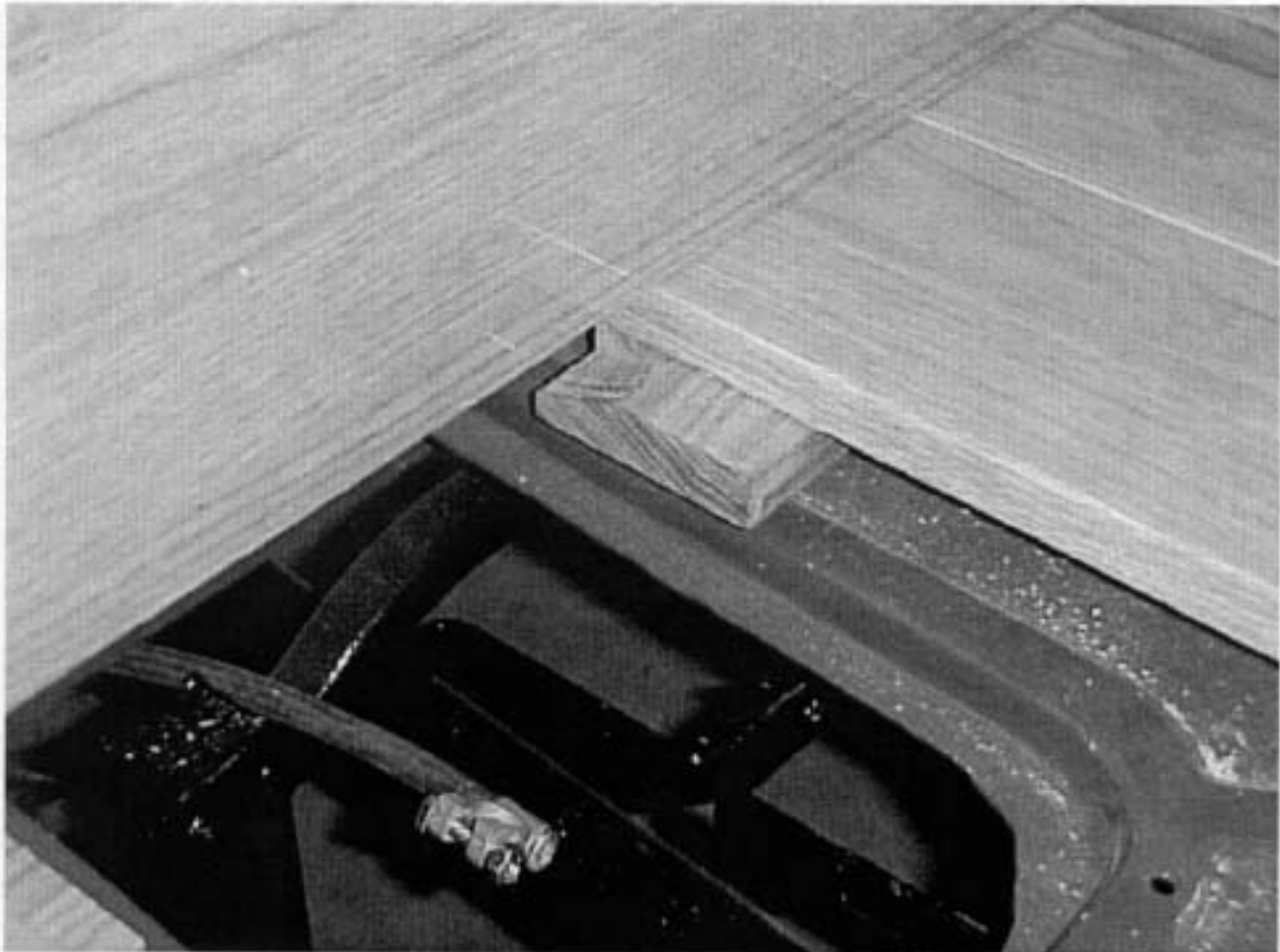


Figure A  
(View of underside of bed)

Floorboards flush -w-  
back edge of cross member

Tailgate Hinges

Rear Cross Member

11-3/4"

#3 Cross Member

Drivers Side

Bed Mounting Holes

20-1/8"

Passenger Side

#2 Cross Member

7-1/4"

Bed Mounting Holes

#1 Cross Member

Floorboards flush -w-  
front edge of cross member

Rear cross member is attached using 14 of the #8 x 2" wood screws  
#3 & #2 cross members are attached using 14 of the #8 x 1-1/2" wood screws  
#1 cross member is attached using 10 of the #8 x 1-1/2" wood screws

Not to scale.

## Hardware

Cross sills to underside of bed floor:

- 16 #8 x 2" flat head wood screws
- 45 #8 x 1-1/2 flat head wood screws

Front bed panel to bed sides:

- 8 1/4-20 x 1-3/8" carriage bolts
- 8 1/4-20 hex nuts
- 8 1/4 lock washers

Bed mounting bracket hardware:

- 4 1/2-13 hex nuts
- 4 mounting bars
- 4 1/2 lock washers
- 8 1/4-20 x 1-1/2 carriage bolts
- 8 1/4-20 hex nuts
- 8 1/4 lock washers

Top rail support bracket hardware:

- 4 3/8-16 hex nuts
- 4 3/8 flat washers
- 4 3/8 lock washers
- 8 1/4-20 x 1-1/2 carriage bolts
- 4 1/4-20 x 1-3/4 carriage bolts
- 16 1/4-20 nuts
- 16 1/4 lock washers
- 4 1/4-20 x 1-3/4 hex head bolts

Rear 'H' bracket hardware:

- 2 5/16-18 x 2-1/4 hex head bolts
- 2 5/16-18 hex nuts
- 2 5/16 flat washers
- 2 5/16 lock washers
- 2 1/4-20 x 1-1/2 carriage bolts
- 2 1/4-20 hex nuts
- 2 1/4-20 lock washers
- 2 5/16-18 x 2 hex head bolts
- 2 5/16-18 nylon lock nuts

Tailgate hardware:

- 9 #8 x 3/4 flat head wood screws
- 8 1/4-20 x 1-3/8 carriage bolts
- 8 1/4-20 hex nuts
- 8 1/4 lock washers
- 7 #12 x 1-1/4 oval or flat headed wood screws

Battery Cover Hardware:

- 4 #8 x 1-1/2" flat head wood screws