

T-3061-ACC Tailpipe Mount Kit

Exhaust manifold adapter set screws are preset to fit **OLD MANIFOLDS**.

If you have a new manifold set screws will have to be turned outward to allow adapter to slide onto manifold. The manifold adapter can easily be installed without removal of exhaust manifold.

INSTALLATION IS RELATIVELY SIMPLE

1. Slide adapter with taper facing forward all the way up to the top of the thread or against casting shoulder just above thread. Make sure exhaust manifold taper is **FULLY EXPOSED**.
2. Make sure there is a slight space between adapter and corner of **BLOCK CASTING**.
3. Line up adapter so that one stud is at 12 O'CLOCK position or is in line with casting seam on top of manifold.
4. With wrench provided turn each set screw until you feel it come into contact with the manifold.
DO NOT TIGHTEN AT THIS TIME
5. When all three set screws are in contact then proceed to securely tighten all set screws evenly all around. Make sure set screws are good and tight.

ADAPTER INSTALLATION IS NOW COMPLETE

INSTALLATION OF TAIL PIPE FLANGE

1. Slide tail pipe flange onto tailpipe with bevel of flange facing forward.

NOTE: Installation of tail pipe is best accomplished with two persons. One person supporting tail pipe at the rear, while you install the flange to the manifold adapter.

2. Tighten the three nuts a little at a time, evenly tightening the nuts as you go.

NOTE: When installation is correctly completed there will be a space between the tailpipe flange and manifold adapter.

3. Only tighten nuts until the tail pipe is rigid.

4. DO NOT OVERTIGHTEN NUTS

5. The way that you can tell that the flange is evenly spaced all around is the studs should stick out slightly beyond nut face.

INSTALLATION IS NOW COMPLETE