

## **INSTALLATION OF CAMSHAFT THRUST WASHER KIT (T-3042-TK)**

1. File or grind 2 bumps from inside of ford timing gear cover. Smooth surface removing minimum amount of material.
2. Install special cam gear nut. Note be careful not to burr surface where washer bears. Remove burr if necessary after nut is tightened.
3. With camshaft in place and cam bearing set screw in place, assemble front plate and check end play. Use necessary washers and or combination of gaskets and washers to obtain .005” End play. Check with dial indicator of feeler gage fit between cover and thrust washer. Tap camshaft back and forth while checking end play.