T-2528-ACC ROLLER THRUST BEARINGS
FORD DIFFERENTIALS

Installation Instructions:

A) All surfaces must be clean.

B) Axle housings have two pins. Use longer pin to make sure they don't protrude above roller bearing surface. OR if pins are loose, tap holes with 1/4x28 (bottom tap). Fit allen type set screws 3/8" to 1/2."
use loctite if desired. Grind off excess height of set screw. This method works better than the original type pin. (Use silicone to stick race to housing and let stand a few hours to make assembly easier.)

C) Check carrier assembly to make sure that ledge that keeps roller assembly centered is not worn off. If it is worn off, assembly must be repaired or replaced.

D) Stick inner race to carrier assembly with silicone and set for a few hours. When assembling, use no gaskets. Bolt halves together and feel tightness of carrier. Nine times out of ten, this will be just right. If carrier is tight, a gasket may be used to widen halves. If carrier is loose, and shims as necessary under inner race.