

A-6051-M, B-6051-M Premium Head Gasket

Installation Instructions

- A. Our gasket for the **Model A** engine is specifically engineered to be used with an original or stock **Model A head**. Using our **Model A gasket** with an aftermarket head or **Model B Head** will not completely compress the fire rings.
- B. Our gasket for the **Model B** engine is specifically engineered to be used with an original or stock **Model B head**. It should also be used on any Model A engine fitted with either a **Snyder's head** or a **Model B head**.
- C. **DO NOT USE GASKET SEALER ON THESE GASKETS!** Gaskets are self sealing. Use of additional sealer can attack both special types of silicone sealer on the gasket surface.
- D. The gasket must be installed correctly with the words **"This Side Up"** positioned face up.
- E. Before installation, both mating surfaces should be machined or completely flat to within the specified factory tolerances and free from grease, oil, or solvents. All threads on block, studs & nuts must be in clean and good condition.
- F. Cylinder head must be retorqued after the first 500 miles of operation to 55 ft. lbs. using the correct head bolt torquing sequence. **NOTE: Engine block must be cold before retorquing.**

CAUTION!

BEFORE DRIVING VEHICLE

1. Warm engine up slowly for 15-20 minutes.
2. Let engine cool overnight, or until stone cold (6 hours minimum).
3. Retorque cylinder head to 55 foot pounds using correct torquing sequence.
4. Repeat after 500 miles.